

SUPERCEDED BY
D350-607 REV. F-#

SUPERCEDED BY
D205-541 REV. E-#

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. DSI 9131
DATE		REV. A SHEET 1 OF 1
99.01.05		TITLE HINGE
A	99.01.05	SCALE NTS
		NEW ISSUE

DART SERVICE INSTRUCTION

AMEND INSTALLATION DRAWING D205-541 REV. D

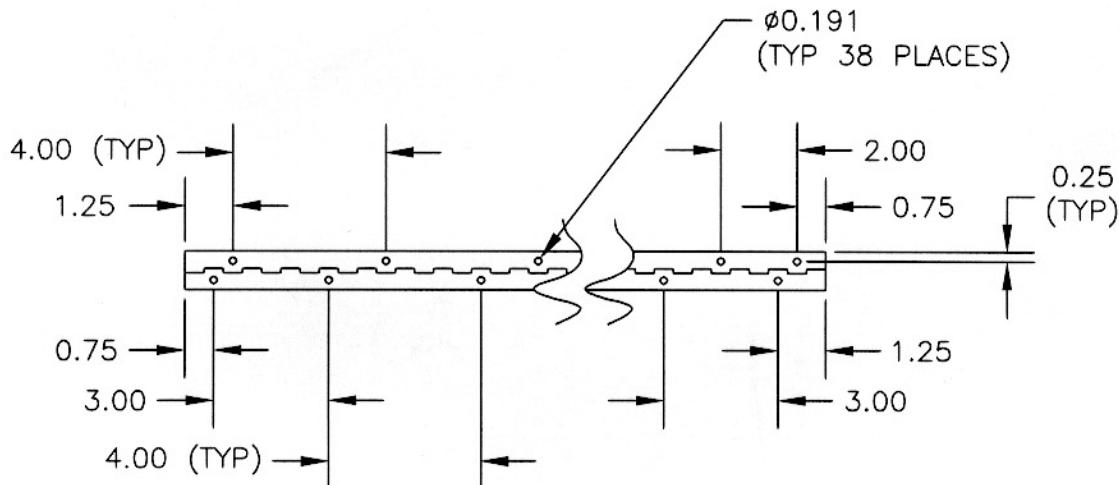
CANADIAN STA: SH96-120
US FAA STC: SR00696NY

AND INSTALLATION DRAWING D350-607 REV E

CANADIAN STA: SH94-14
US FAA STC: SR00213NY

CHANGE QTY OF AD64ABSLF RIVETS FROM 36 TO 38
AD64ABS RIVETS CAN BE SUBSTITUTED FOR AD64ABSLF RIVETS

DRILL D2569 HINGE AS FOLLOWS:



NOTES FOR INSTALLATION OF D2569 HINGE:

- 1) TRANSFER DRILL HOLES TO BASKET LID AND BASE
- 2) ENSURE ALL RIVET HOLES ARE DRILLED ON THE LARGER HINGE TABS (AS ILLUSTRATED)
- 3) INSTALL RIVET HEADS FROM INSIDE OF HINGE
- 4) GRIND RIVET STEM IF REQUIRED TO PERMIT HINGE TO CLOSE